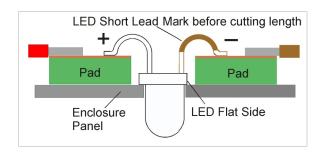
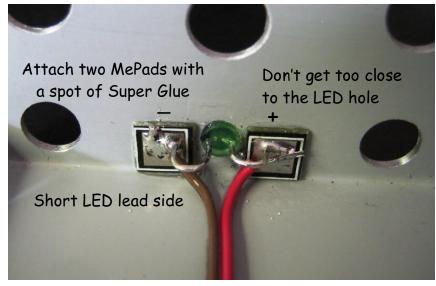
## Power-On LED Assembly Pre-Wire

W5USJ Drawing 18 Mar 2014

## Form the LED lead for mounting





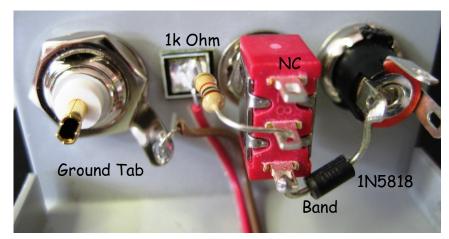
Attach the LED leads and power wires as shown

**Note:** With type of switch shown here, where the tabs are molded directly into the plastic switch body, do not apply heat too long as it will melt the plastic and the tabs will move out of position. Use high heat and solder quickly.

Connect the power switch on the back panel to the LED on the front panel



Assemble the Switch and Power Jack first Attach a MePad next to the switch. Attach the 1N5818 diiode and 1k Ohm resistor



Quickly solder the diode to the switch tab it's easy to melt the plastic and ruin the switch Leave the center switch tab un-soldered for now the power lead to the RM][ will be attached later

Assemble the BNC connector and position the solder tab in the position shown. Attache the ground LED ground lead to the ground tab.